



Hardness Test

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Results and Analysis:

Test Setting	Brinell Hardness Test (HB)	Vickers Hardness Test (HV)		Rockwell Hardness Test (HRC)	Rockwell Hardness Test (HRB)
		10	30		
Indenter	Steel ball 2.5 mm.	Diamond pyramid	Diamond pyramid	Diamond cone	Steel ball (1/16")
Preload	3	3	3	10	10
Main load	187.5	10	30	150	100

Experiment parameters

Test Materials	Brinell Hardness Test (HB)	Vickers Hardness Test (HV)		Rockwell Hardness Test (HRC)	Rockwell Hardness Test (HRB)
		10	30		
Mild steel	173	208	X	X	85.9
High speed steel	X	X	619	64.2	X
Aluminum	100	105	X	X	50.6
Brass	102	97	X	X	56.2

Experiment data and results



1-What is the reason or for using a minor load in the case of Rockwell hardness test method?

Answer : The test piece is placed to make full contact with the surface

2-A 10 mm diameter Brinell hardness indenter produced an indentation 2.5 mm in diameter in a steel alloy when a load of 100 kg was used. Compute the HBN of this material?

Q.2:

Sol: $HBN = \frac{2P}{\pi D(D - \sqrt{D^2 - d^2})}$

$HBN = \frac{2 \times 100}{\pi \times 10 \times (10 - \sqrt{100 + 25})} = 20.048$

3- Find the Ultimate tensile strength for the mild steel based on the hardness test?

Q.3:

Tensile strength (MPa) = $3.4 \approx 3.5$ (HBN)

$\Rightarrow 3.4 \times 173 = 588.2 \text{ MPa}$