

تقدم لجنة EICoM الاكاديمية

تلخيص لمختبر:

أنظمة ميكاترونكس

جزيل الشكر للطالبة:

سارة أبو سارة



Exp(1) : Introduction to LabView

LabView ≡ Laboratory Virtual Instrument Engineering Workbench

LabView programs are called virtual instruments, or VI's, because their appearance and operation imitate physical instruments, such as oscilloscopes and multimeters.

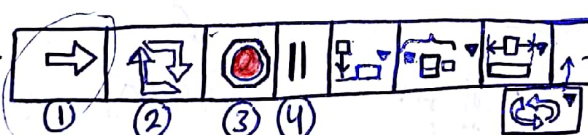
It contains a comprehensive set of tools for → acquiring
analyzing
displaying
and storing data
as well as, tools to help you troubleshoot code you write.

VI Components →

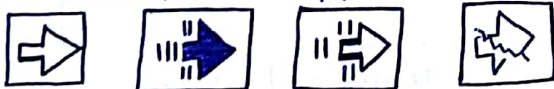
1] Front Panel: - it's the user interface of the VI.

- we build it using an interactive input and output terminals of the VI, called [Controls and indicators].

- Controls, simulate instrument input mechanisms and supply data to the block diagram of the VI, such as [knobs/pushbuttons/dials/...]
- Indicators, simulate instrument output mechanisms and display data, the block diagram acquires or generates, such as [graphs/LED's/...]

Front Panel Toolbar →  → to control the size & position of objects on the front panel

1] Run Button to run a VI, appears in many forms according to the VI :



solid white arrow indicates you can use the VI as a sub VI if you create a connector pane for the VI

the VI is at top level VI, meaning it has no callers, so it isn't a sub VI

appears when the UI runs if

appears when the UI that is running is a sub VI

↳ appears broken like that when the UI you are creating or editing contains errors. (block diagram wiring) the VI is broken and can't run.

Error List - قائمة الأخطاء

② Run Continuously Button → to run the VI until you abort or pause execution.
 # you also can click the button again to disable continuous running.

③ Abort Execution Button → to stop the VI immediately if there's no other way to stop the VI.

If more than one running top level VI uses the VI, it will be dimmed.

④ Pause Button → to pause a running VI when you click it again, LabView highlights on the block diagram the location where you paused execution and then the VI will run again.

التوقف مؤقتاً مؤقتاً

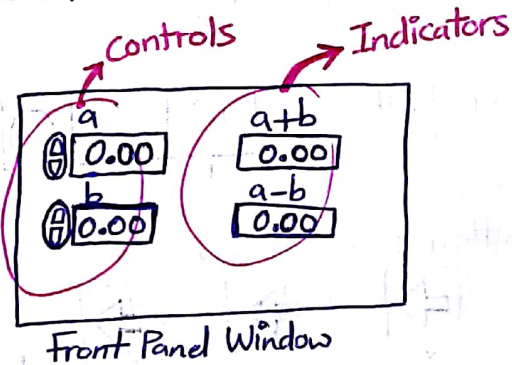
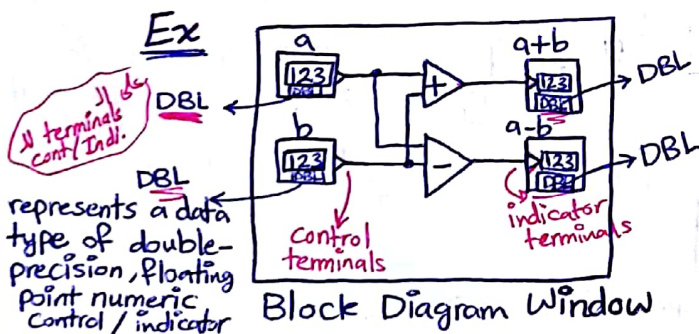
2] Block Diagram: Contains the graphical source code (G-code) represents by functions to control the front panel objects. [front panel objects appear as terminals on the block diagram].

الساحة البيضاء التي تكتب فيها الكود

أي شيء كتبه في ال front panel يظهر في شاشة الكود block diagram لكن العكس غير صحيح ..

Block diagram objects ⇒

① Terminals → represent the data type of the control or indicator, they are entry and exit ports that exchange information between the front panel and block diagram.



ال (data) التي يدخلها في ال controls إلى ال [front panel] يسجل إلى ال Block Diagram بواسطة ال (Control Terminals)

هذه البيانات تسجل في ال (+/- functions) ويخرج منها بالأمثلة نتائج حسابات produce new values flow to the indicator terminals, where they update the front panel indicators.

② Nodes → objects that have inputs and/or outputs and perform operations when a UI runs.

including (sub UI, statements, operators, functions, constants, expressions, structures) + shift key.

→ they're graphical representations of the loops and case statements, used on the block diagram to repeat blocks of code and to execute it conditionally or in a specific order.

③ Wires → to connect the control and indicator terminals to the other functions each one has a single data source, but we can wire it to many UI's and functions that read the data.

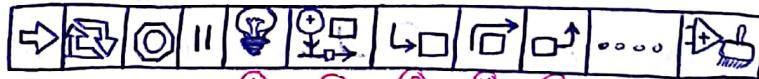
They come in different colors, styles and thicknesses, depending on their data types.

Wire Type	Color
Numeric	Orange [Floating Pt.] → double and singles that are a signed numbers with a decimal component
Boolean	Blue [Integer] → signed or unsigned
String	Green
Sequences of characters	Pink

Clusters
↓
groups of various data types and indicated by a thick brown data wire

- A broken wire appears as a dashed black line with a red X in the middle occurs for a variety of reasons, such as when you try to wire 2 objects with incompatible data types.

Block Diagram Toolbar →



- ① highlight Execution
- ② Retain wire values
- ③ step into
- ④ step over
- ⑤ step out
- ⑥ Clean up diagram

* Error Cluster
Composed of:
• boolean status
• numeric error code
• string source
used to indicate warnings and errors.

3 Icon and Connector Pane →

after we build a UI front panel and block diagram, building the icon & the connector pane use the UI as a sub UI. It corresponds to the function prototype in text-based programming languages.



Icon

يعني UI كالتالي Logo ده

[Graphical Representation] for the UI

it doesn't affect the UI

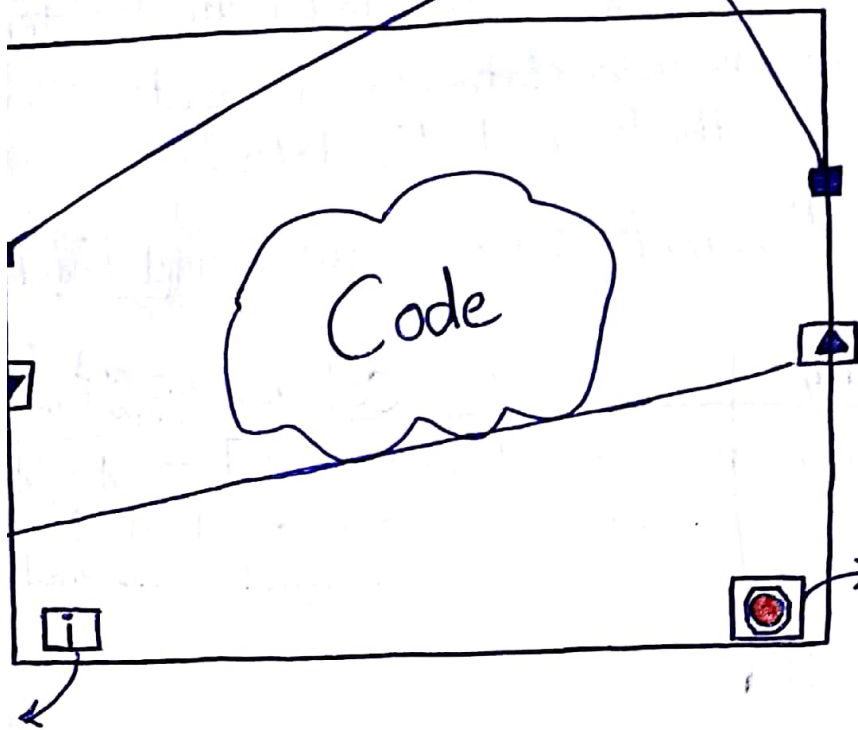


Connector Pane

it's a set of terminals that correspond to the controls and indicators of that UI.

- ① defines inputs and outputs that you can wire to the UI, so you can use it as a sub UI.
- ② receives data at its input terminals and passes the data to the block diagram code through the front panel controls
- ③ and ④ receives the results at its output terminals from the front panel indicators.

tunnels / Feed data into & out of structures
 لونه يتغير حسب نوع الـ data
 الشبكة معه



Conditional terminal
 لا يتم ادخل علي
 stop condition

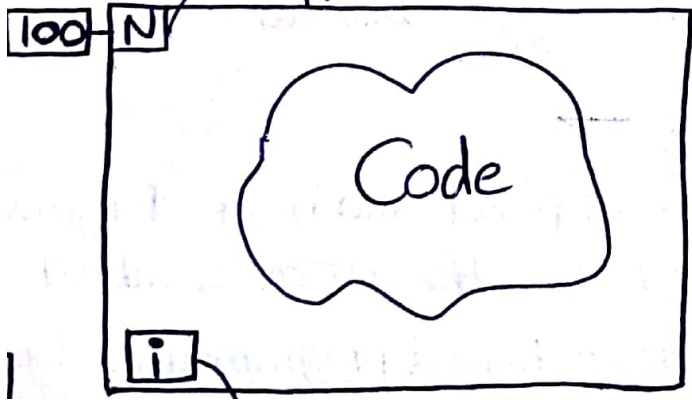
- * - stop → continue if true
- * - stop → stop if true

* while loop executes the code until a condition occurs

* it always executes at least once.

أي شيء شرط اللويف لا يتم أخذ قراءته إلا مرة واحدة فقط

Count number / input terminal whose value indicates how many times to repeat the code.



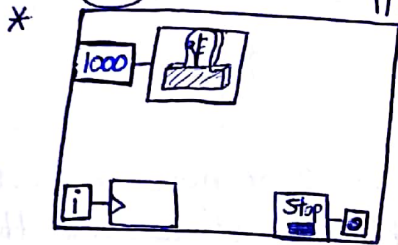
الفكرة

انه اللويف هياي بتبذلها تنفذ
 الكود لحده ما ينص عدد الـ
 iterations مساوية لـ **N**

waits until the value of the ms timer becomes a multiple of the specified ms multiple (المدخل في التيمر)

* for example → if ms multiple is 10ms, and ms timer value = 112ms
 the UI will wait 8 more ms until the ms timer value = a multiple of 10
 (120ms) كذا يوصل البرنامج لا التيمر عليه 8 ms يحل عليه انا كان بالاول حقه 112 ms

120-112 = 8 ms

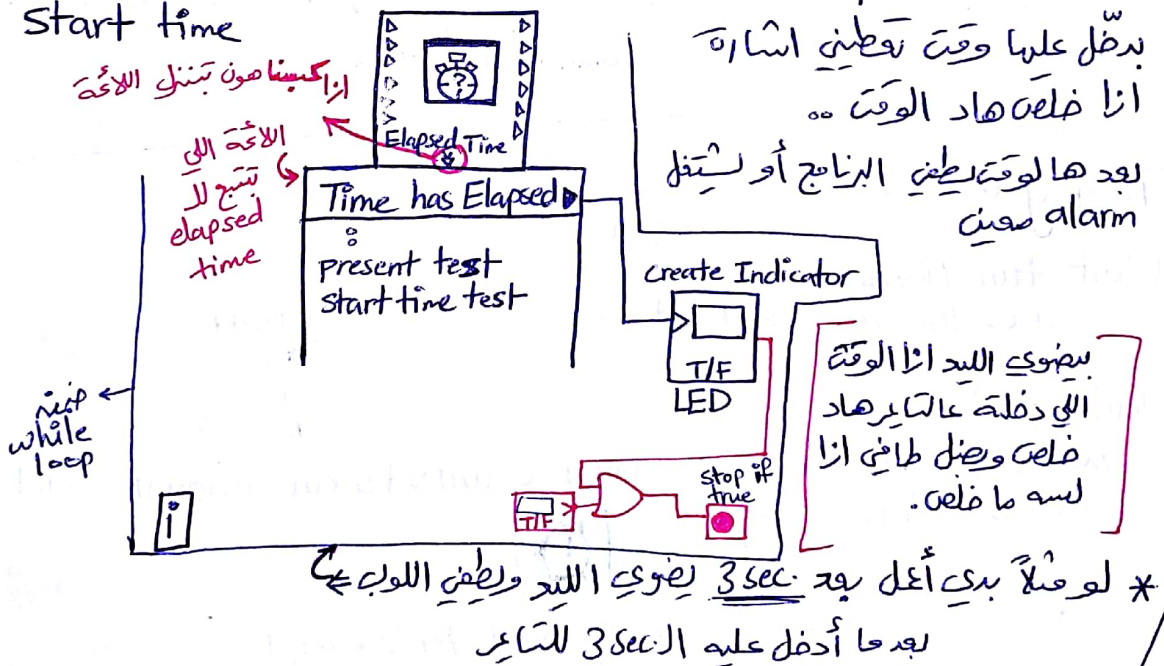


ما نبيج نشغل البرنامج فلاقته بنفذ اللويف بأقل من الثانية

فالتاير هوون دوره يوطن ديلاي بعقدار نعاللي على الساعة الاقلية للـ operating sys لا يهد على 1000 ms أو مضاعفاتا

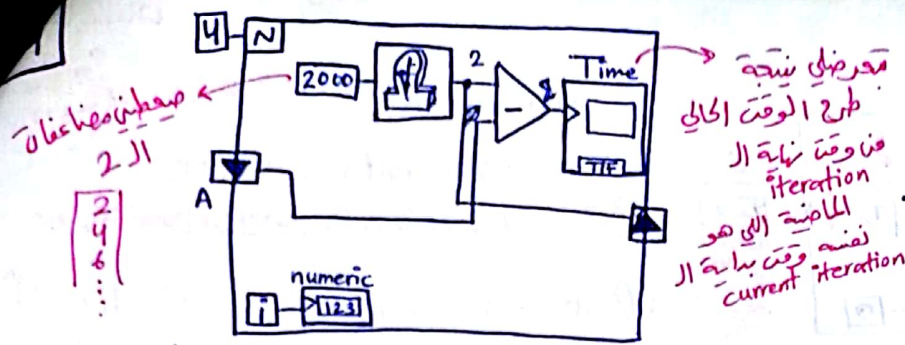
② Elapsed Time →

indicates the amount of time that has elapsed since the specified start time



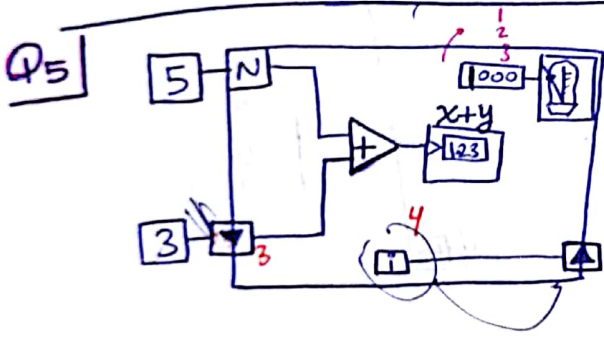
* لو حلا بدي اعل بعد 3 sec لروني الليد ووطن اللويف بعد ما اذفل عليه الـ 3 sec للتاير

هاد التاير يوطن ديلاي بعقدار Δ ، وهاي ال Δ تساوي الفرق بين الرقم التي دقله على التاير والزمن تبع الـ operating system لكن انا كان الزمن تبع الـ operating sys أكبر من الرقم التي دقله على التاير يصير التاير يحل عليه بناءً على مضاعفة



$$\begin{array}{r} 0.9s \\ \times 2s \\ \hline 1.8s \\ + 0.9s \\ \hline 2.7s \end{array}$$

- ① What's the name of the structure? **for loop**
- ② What's the name of "A"? **Shift Reg.**
- ③ Without the presence of the time function, the single iteration takes 0.9s to execute, what's the value of "time" after the 2nd iteration?
 in the 1st iteration: $2 - 0 = 2 \rightarrow$
 " = 2nd = : $4 - 2 = 2 \rightarrow$
 with it presence
 أول مرة كان 0.9 ثانية كل ال 2
 ثاني مرة كان 2.9 ثانية كل ال 2
 $2 + 0.9 = 2.9 \text{ sec.}$
- ④ How many seconds does the program take?
 $4 * 2 = 8 \text{ sec}$
- ⑤ What's the value of "numeric" at the end of the program? **3**
 $i = N - 1$

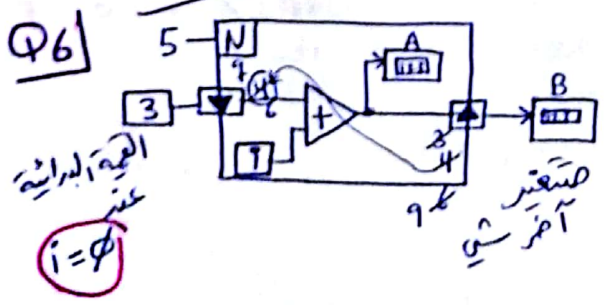


- ① how many iterations will the program execute? **5**
- ② what's the value "3" called?
initial value for the shift reg.
- ③ If the single iteration requires 1.1s without the presence of the time function. How long will a single iteration take with its presence? **[2 sec.]**
 هي بتأخر 1.1
 بدون البراي
 مع البراي صغر 2sec

④ how much delay does the time function provide?
~~2 - 1.1~~
 $\text{delay} = 2 - 1.1 = 0.9 \text{ Sec.}$

0	N = x → 4	3 + 1 = 4
1	2	0 + 2 = 2
2	3	1 + 3 = 4
3	4	2 + 4 = 6
4	5	3 + 5 = 8

⑤ What is the value of "x+y" at the end of the program?
 $5 + 3 = 8$



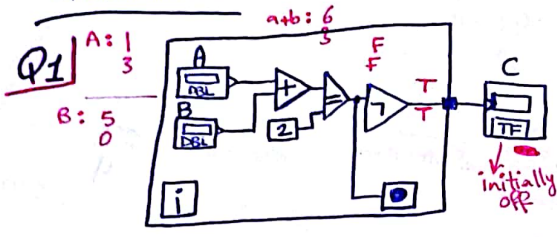
i	A	B
0	3	--
1	3+1 = 4	--
2	4+2 = 6	--
3	6+3 = 9	--
4	9+4 = 13	13
5	--	--

IF N=5
 initial = 1

N	C
0	--
1	--
2	--
3	--
4	32

شو جواب C النهائي?
 $A = 2$

Questions



- How many nodes? 5 nodes
- C represents indicator
- i represents Loop Iteration no.
- assume that "C" is initially off, and the program is run once, fill:

أي شيء يبدل ال while
ما يبدل ال update
أخر البرنامج

initially on

A	B	C
1	5	on
3	0	on
2	0	off
2	2	--

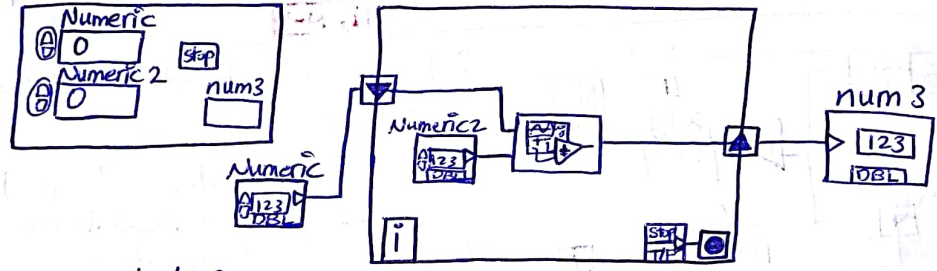
$1+5 \neq 2$

$3+0 \neq 2$

A	B	C
--	--	off
1	5	off
3	0	off
2	0	off
2	2	--

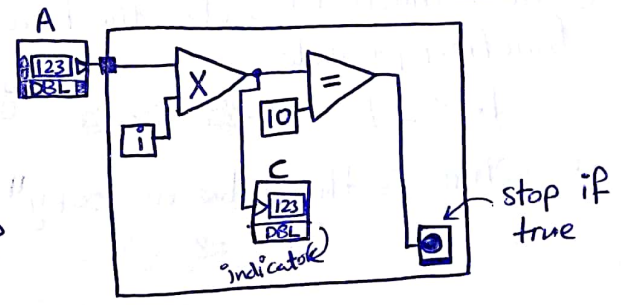
مطلع من ال loop
وما تستغنى هاي

Q2 Based on the front panel and block diagram below, answer the following?



- how many controls? 3
- how many indicators? 1
- how many nodes? 3

Q3 1 Is this a front panel or a block diagram? block diagram
2 What's the name of the structure? while loop structure



- which one is a control "C" or "A"?
- If A is set to 3, after how many iterations will the program end?
 ∞
- If A is changed to 1 after the 2nd iteration, what's the value of "C" [during that iteration]

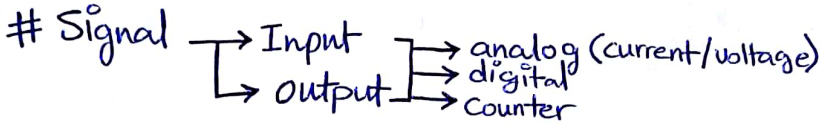
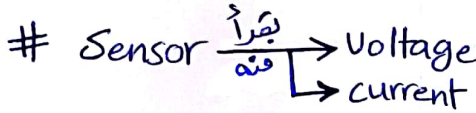
$3 \times 0 = 0$	$\rightarrow C=0$	F
$3 \times 1 = 3$	$\rightarrow C=3$	F
$3 \times 2 = 6$	$\rightarrow C=6$	F
$3 \times 3 = 9$	$\rightarrow C=9$	F
$3 \times 4 = 12$	$\rightarrow C=12$	F

$C=3$

منظرة فيها 3
لأننا بترا ال loop

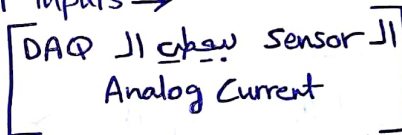
Exp(2) : Data Acquisition [DAQ]

digital/analog/GND/Vcc] عبارة عن (interface device) من pins في DAQ
 environment] من الـ environment بقدر جيب اللوحة وتقرأها...
 Counter Signals



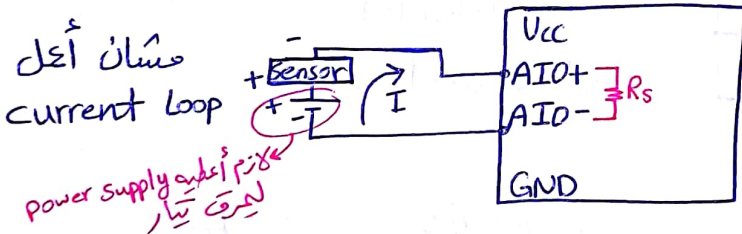
Part 1) Analog Input \Rightarrow

1) Connecting analog current inputs \rightarrow



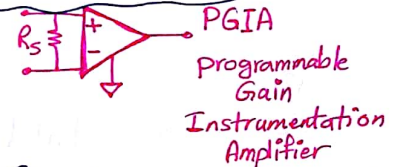
* Differential Measurements (Current Loop Measurements)

Most devices can measure ± 20 mA

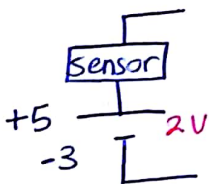


AIO+ \rightarrow عبارة عن channel واحدة
 AIO- \rightarrow 2 pins

$R_s \equiv$ shunt Resistor



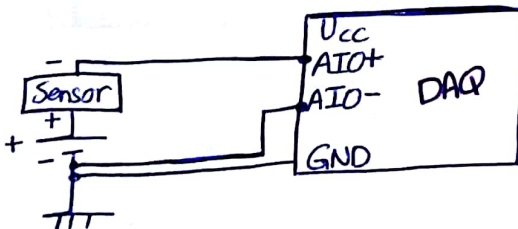
سبب هون فاهن Common GND
 لأنه البطارية زكن يكون فته \neq سطر الـ



فاهنك لاهل (common GND)

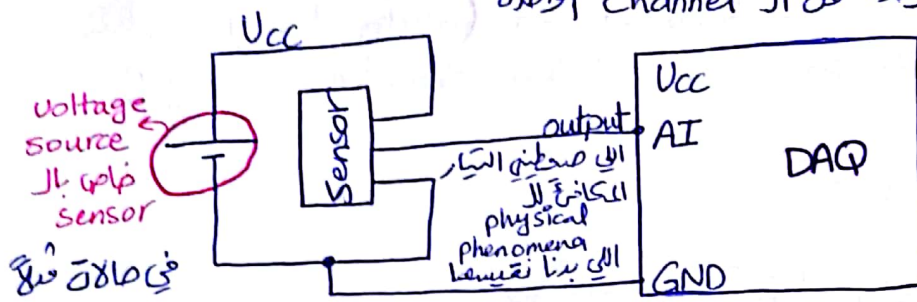
\rightarrow 1) Used to amplify low voltages on analog inputs

\rightarrow 2) to provide variable gain which is controlled in software.



* Single Ended Measurements (3 wire-current) Transducer →

يعني سيقوم pin وحدة من ال channel بالقياس



في حالة وحدة
 اقياس ال sensor
 لستعمل 10V وال
 Internal DAQ Vcc
 سيقوم بس لقياس 5V
 external power supply
 في حالة وحدة ال
 sensor لقياس ال
 السعة و حسب السعة ال
 وحدة ال sensor لياخذ مركز

2 Connecting Analog Voltage inputs →

Source (القوية الى اقلية) / source (ال sensor) / DAQ	Measurement (DAQ)	نوع ال DAQ التي بيديها
- Floating [طرف ال = منفرد]	- Single Ended	نوع ال DAQ التي بيديها
- Grounded [طرف ال = منفرد]	- Differential	نوع ال DAQ التي بيديها

4 circuits combination ←

Single Ended و Floating ال sensor سيقوم بس لقياس
 Differential ال sensor سيقوم بس لقياس
 Single Ended و Grounded ال sensor سيقوم بس لقياس
 Differential ال sensor سيقوم بس لقياس

Floating output voltage sensor →



طرح منه 2 pins + -

ولا واحد منهم قمته صفر
 يعطين الفرق بين قيمتين
 ما يعرف أي طرف فيهم موجب وأيها
 سالب ، لكن فرق بين الأكبر من
 الثاني (no zero Volt no GND)

كرد كيف بدى أوصل هيك Sensor

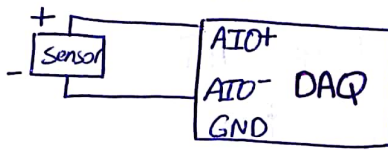
Single Ended

Differential

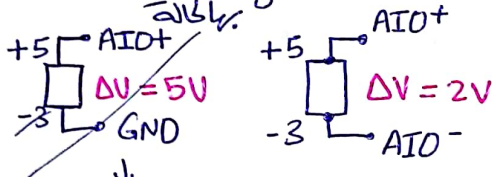
و حسب نوع ال DAQ

a.) floating sensor + diff. DAQ ∞

ما يصير شبكة الطرف الب
 مع ال GND لأصله
 Floating
 بالكلام

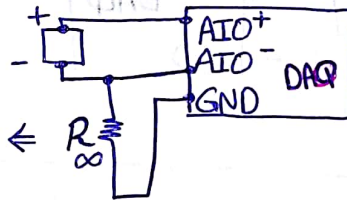


Channel ∅
 ال 2 pins ال DAQ
 اللى + -
 اذن صيكون نوعا
 (differential DAQ)



2 تطبيق مرار
 ثلاثة

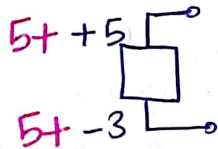
لكن لا بد من طريقة
 لتوصل GND ∞



← مقاومة كبيرة جدا للتيار (بمعنى كأنها Open CCT)
 وكل ال drop voltage يكون عليها

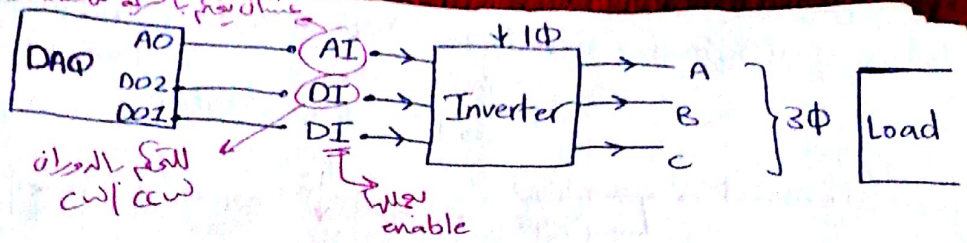
والتي قدرة أضعف ال noise فيها ولو ما طبقت R∞

لجبت النظم عن الخطأ اللى مع يصير فى ال data) برضو فاصيكون فى noise



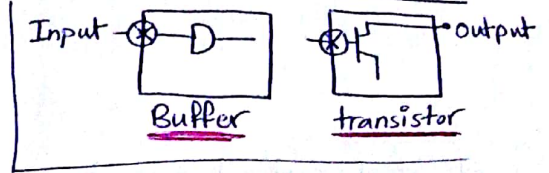
لأن ال differential عم يقيس فيها الفرق بين قيمتين

لو زيدت عالطرفين (5V) مثلا صيكتسلوا مع

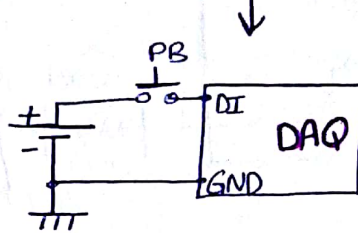
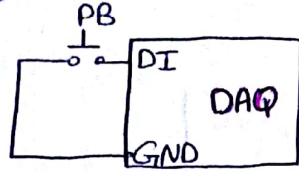


Part 3 Digital ⇒

□ digital inputs (DI)

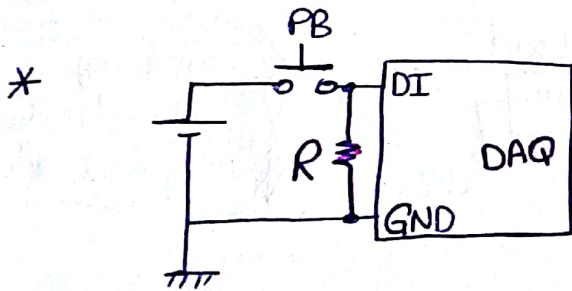


ليس هناك التوصل على مفتاح
external V_{cc} \leftarrow V_{cc} \leftarrow from the DAQ
منه يكون من أجل التوصل إليه
ال digital ما يتسبب تياره ..



منه يكون من أجل التوصل إليه
ال PB ما يعرف كم قوة القوية
(unknown)
وليس zero

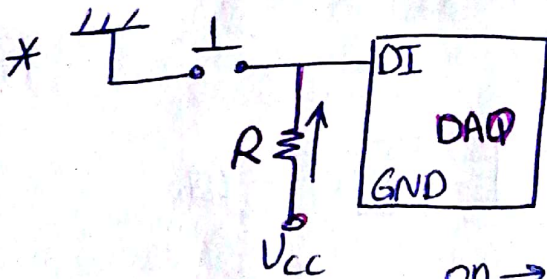
ولا يعرف كم PB من طرفه قوتية ال V_{cc}
pull up and pull down resistor
لهذا في التوصل ال



R_0 pull down resistor

on $\rightarrow V_{cc}$
off $\rightarrow \emptyset V$ / unknown

[لأنه كل مرة، في
القوة هي]



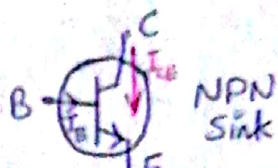
R_0 pull up resistor

لأنها وفية، القوتية في
ال V_{cc}

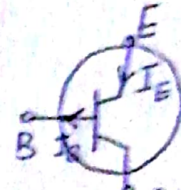
on $\rightarrow \emptyset V$
off $\rightarrow V_{cc}$
(no floating)
يكون high

2] Digital Output : I/P \rightarrow digital output pins
 enable \rightarrow output \rightarrow transistors
 disable \rightarrow buffer

Transistors \rightarrow NPN
 \rightarrow PNP



NPN Sink



PNP Source

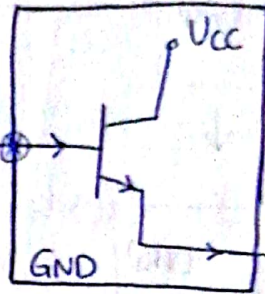
التيار جاري
 من اللود وراجع
 لل transistor

اللود بالحالة
 يكون موصول
 على الجرافيك
 للتيار طالع من الترانزستور
 وراجع الى اللود

digital output types \rightarrow

a. Line Driver :

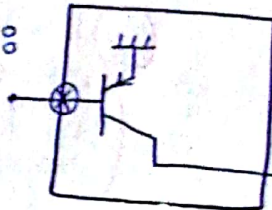
الى مستطيل ال
 Base
 هو ال code تعنا



Line Driver :

Sourcing
 اللود موصول الى
 الجرافيك

b. Open Collector :



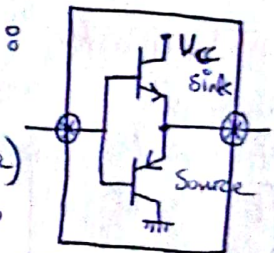
Open Collector :

Sinking
 التيار جاري من اللود
 وراجع الى الترانزستور

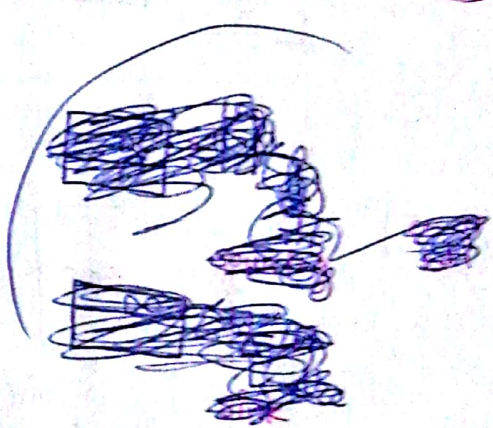
c. Push Pull :

2 transistors
 (sink + source)
 مستطيل code تعنا

الأنفيل



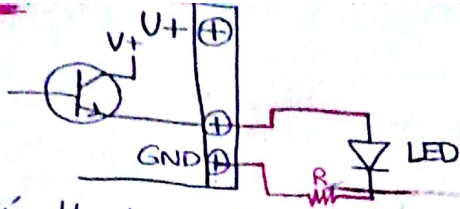
تحتوي على كلا ال
 floating



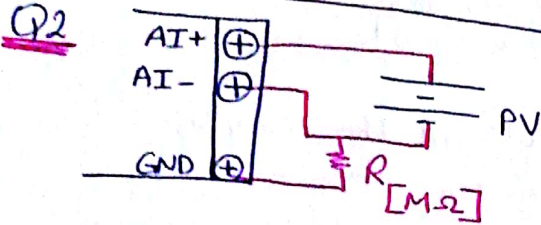
\Rightarrow Counter I/O
 digital I/O

\Rightarrow Signal Conditioning
 types :

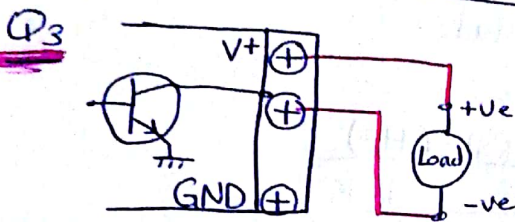
- ① Amplifiers
- ② Filtering
- ③ Attenuation
- ④ Isolation
- ⑤ Excitation
- ⑥ Linearization



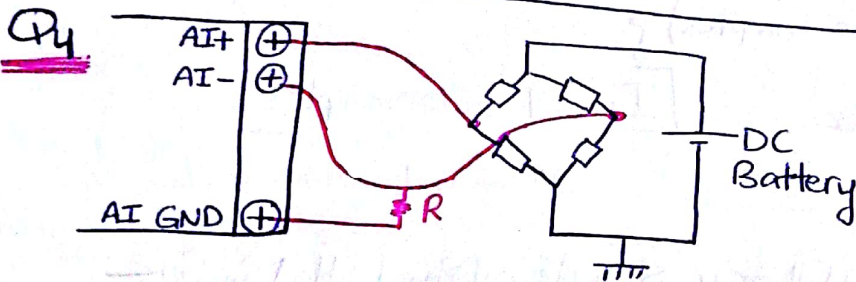
1. What's the type of the digital output configuration? *sourcing*
2. Connect the load to the output port?



- ① What's the type of the signal source? *Floating*
- ② Connect the PV output to the DAQ?



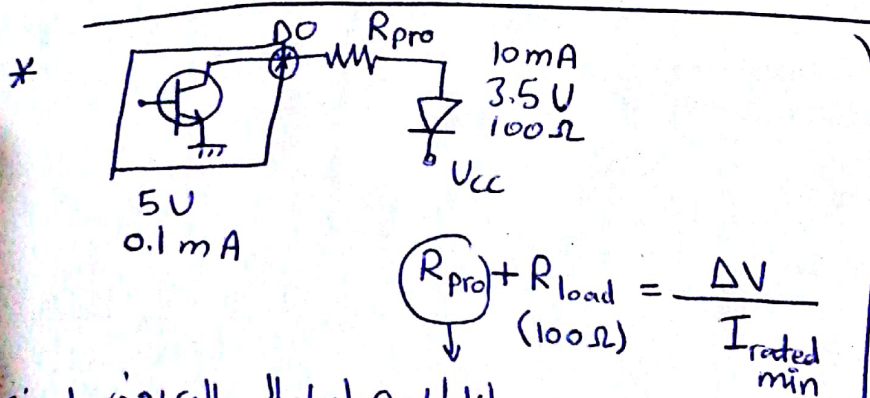
- ① What's the type of the digital output configuration? *Sink*
- ② Connect the load to the DAQ?



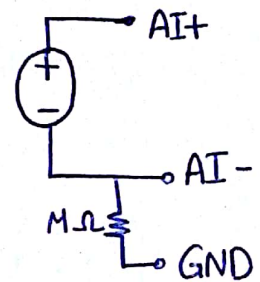
Floating sensor + differential DAQ

- ① Connect the CCT output to the DAQ?
- ② What's the type of the signal source? *floating.*

جهاز القياس
DAQ

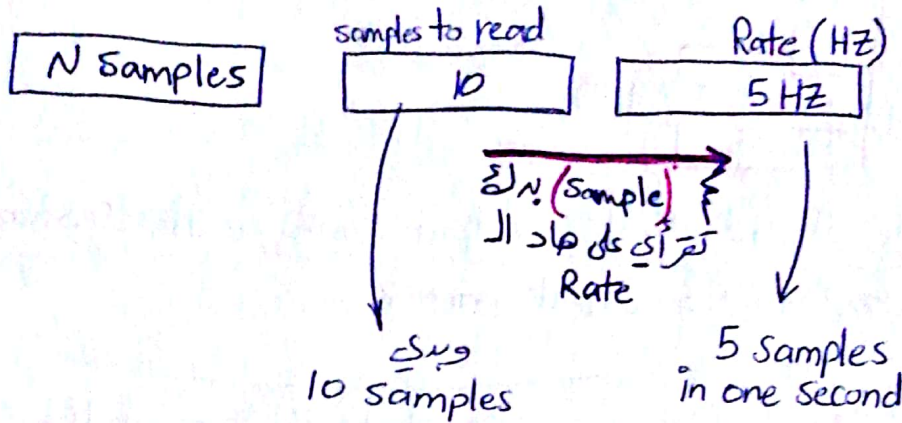


حماية
protection



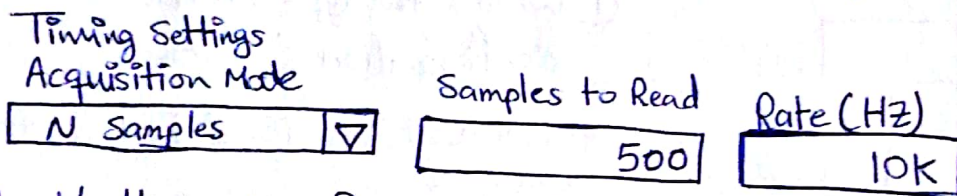
- ؟
- a. Single Ended
 - b. Grounded
 - c. Floating
- دائرة القياس
differentio

* Sample Rate (KS/s) →



It will take 2 seconds to collect all the samples

Q: For the port where the potentiometer is connected above, the following configurations have been made:



* What's the rate of update of the program (how long would it take to collect all the samples)?

$$\frac{500}{10 \times 10^3} = 0.05 \text{ sec.} \quad \left[\text{I need 500 samples} \right]$$

← Sample on Demand ، بصير التاير الى بال Loop هو اللي بيقيم
كل فاجلة التاير الى بال للوب بيقيم Sample وبتجرب

* Resolution →

analog input

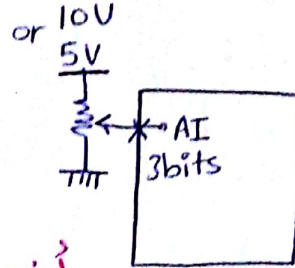
$$Res = \frac{V_{in(max)}}{2^n - 1}$$

→ min. voltage change required to be detected by the DAC

$R_{in} = \infty$ [high input impedance]

$R_{out} = \phi$ → عشان
 تا ريسر يخالص
 Voltage division
 فيبطل أقدرة القوة
 التي راسه في Load

to reduce the loading effect



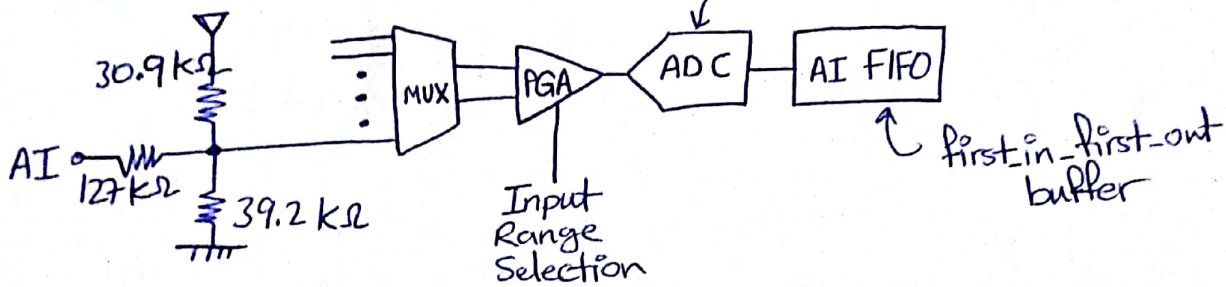
أو 5V

$$Res = \frac{5 - 0}{2^3 - 1} = 0.7 \text{ V/bit}$$

$$Res = \frac{10 - 0}{2^3 - 1} = 1.4 \text{ V/bit}$$

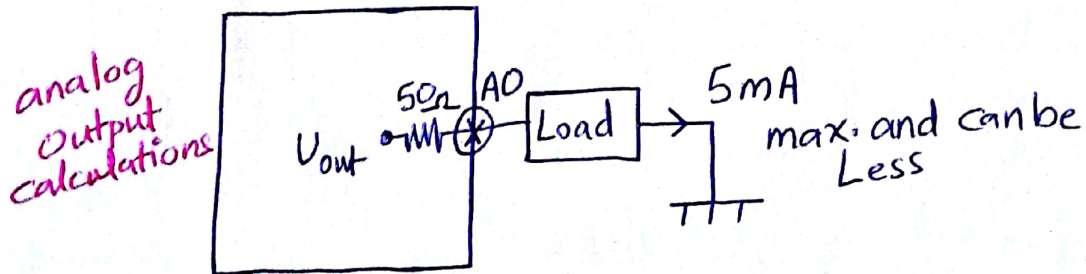
Res: في أعلى
 أدنى
 القوة
 أعلى

analog input circuitry



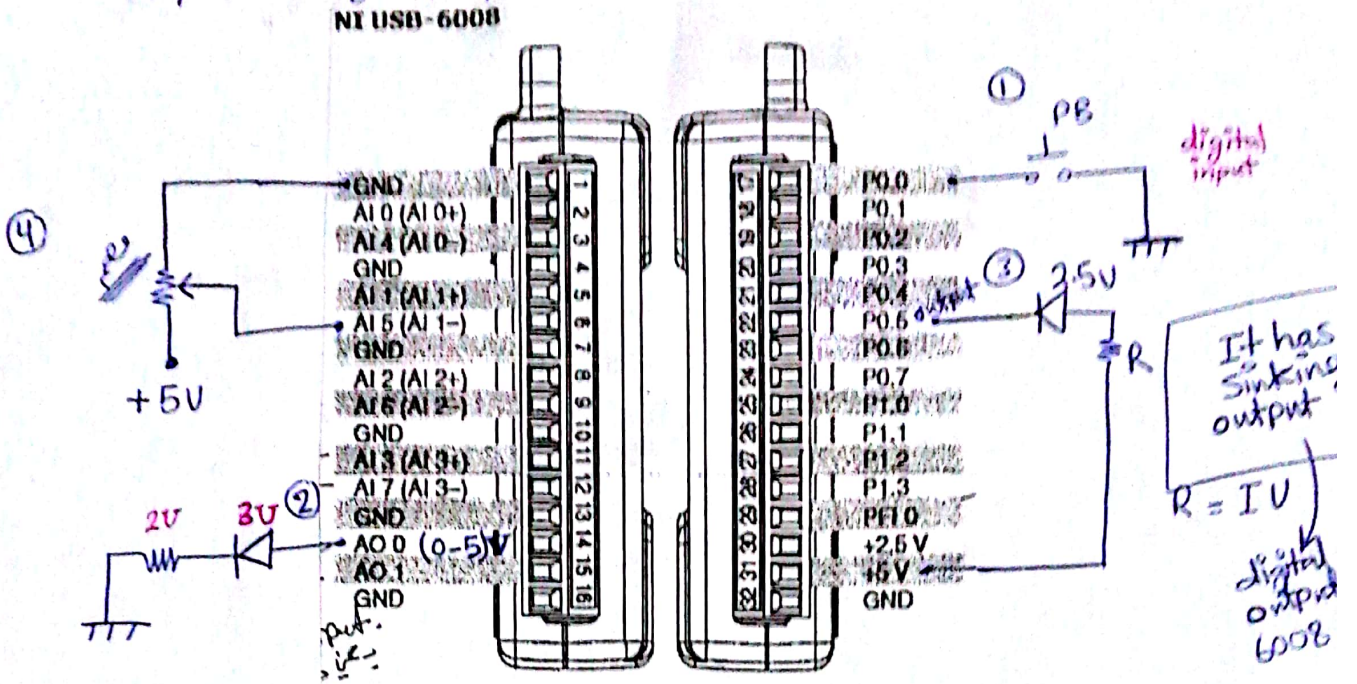
analog output $Res = \frac{V_{out(max)}}{2^n - 1}$

Each analog output has as on-board 50Ω resistor and can drive a load with a max. current of 5mA?

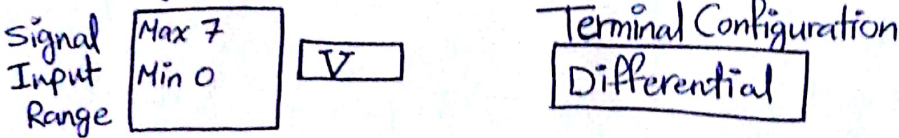


Questions

- Q1** Make the proper connection and calculations to perform the following task?
1. A PB must be connected to the DAQ to read the no. of times it has been pressed. *input*
 2. A Light intensity of a LED 3V connected to the DAQ must be controlled based on your program *output*
 3. A LED 2.5V connected to the DAQ and will be controlled to turn on and off.
 4. The output voltage of a potentiometer is to be connected to the DAQ.



Q2 Suggest an input CCT that will match voltage input setup

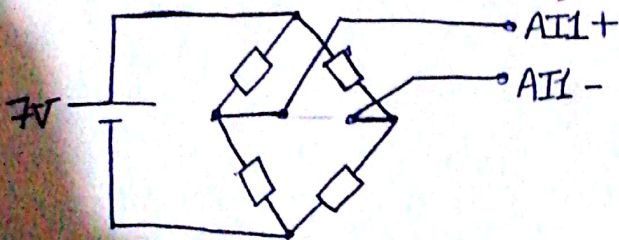


① لا يلائم (0-5) فولت (0-7) فولت [external power supply] ج. الحارة 2

② لا يلائم [external power supply] ج. الحارة 2 نوع floating

③ نوع ال DAQ ← diff.

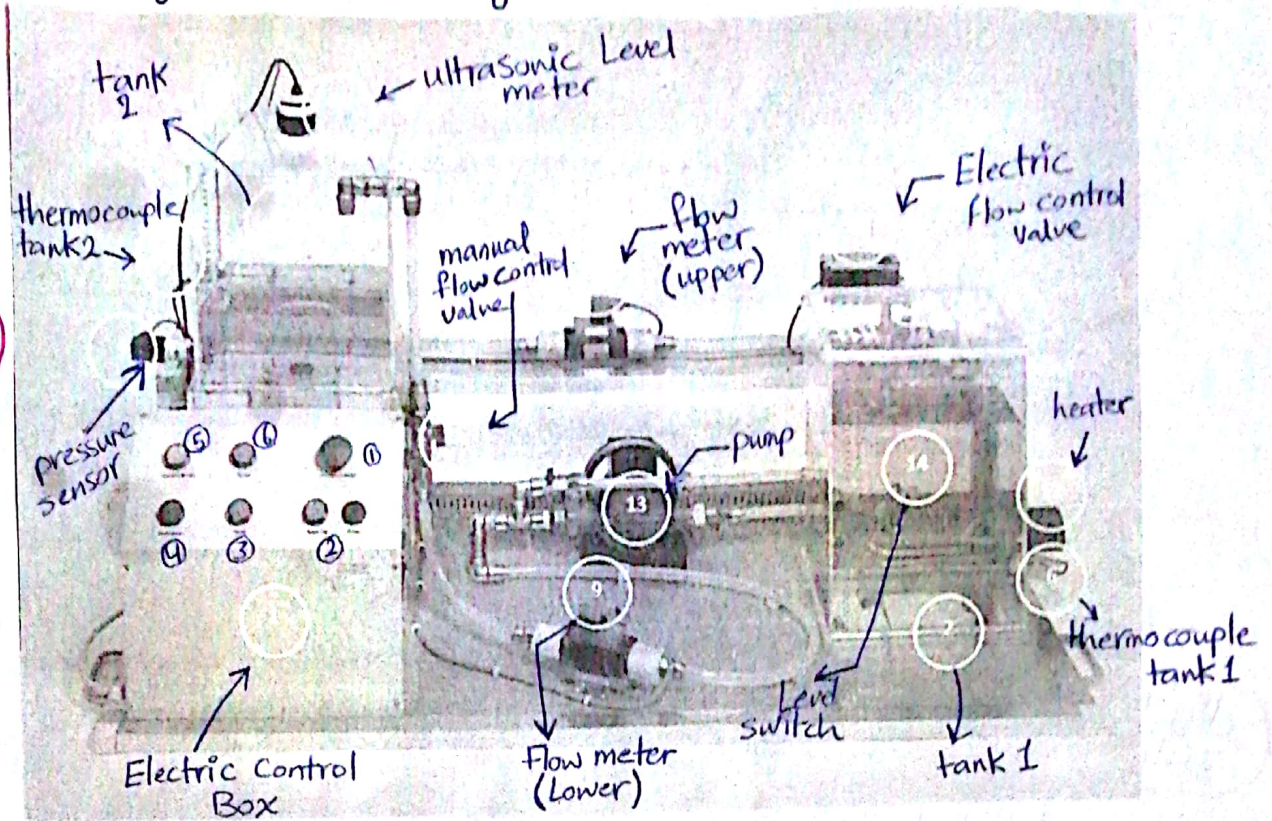
④ الحارة 2 فولت mV ليزيد كافي عن TC ليزيد كافي



#

Exp(3) : Process Trainer System

The system used during this experiment is the PTool system.



289
Inp

- Process trainer for
 - Level
 - Flow
 - temperature
 - pressure
 } control. (Level \equiv pressure)

- In the electric control box shown in the figure above, it contains 30

- ① Emergency Switch
- ② main power
- ③ Pump Indicator
- ④ Level alarm
- ⑤ Process Indicator
- ⑥ Heater Indicator

pump → system Actuator

- To control the level of the water in (tank 2) →

التي فوق هو التي سنستخدم فيها

* ultrasonic level meter

من خلال قراءات المستشورات

max flow = 25

مع انه ال tank 2 مدع من ال 0-30 cm
لكن هاد المستشور أدك ما يقدر
يشوف

* pressure sensor (الموجود على الجانب)

$P = \rho gh$ هوقده 4 سم من كفة ، فأول 4cm ما يشوفهم

sensor output ال
مترم عبارة عن
Current

أسهل من ما نقدر
مؤلفة التي كمن
عنك deep voltage
أسناد ذلك losses

مدخلات 2 نظام على
analog Input

- To control the flow of the water at (tank 2) %

* flow control valve represents a disturbance in the system [as a control sys.] and a resistance [as a hydraulic sys.]

* flow control valve / actuator + sensor

analog output

analog
تقيس سرعة ال
tube

↓
يقوم عملها
في فتحة ال
valve

نكون نجعلها
actuator
system ال
جس

* Input flow meter → system input

[سنسور يورث فيه معلومة عن ال
input

ما يقيس ال (input flow meter) اذا زاد [Level control]

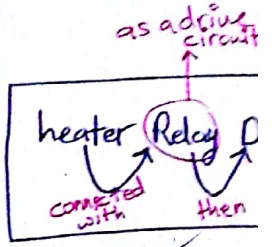
- Heater → موجود في أسفل ال (tank 1) فتحة وهو عبارة عن مقاومة حرارية يتسخن ويتسخن الي هو اليا وازا ما كان في

digital output

digital input

في ال سرعة اليا عنان هيك في (level switch) لتفعل البور عن ال drive CCT كذا يتجى الخزان في وتقدر تستغل ال heater

صيا على (on/off) فهو غير قابل للتوصيل للترشح ال (DAQ) فتحتاج ال relay



temperature sensors (thermo couples) → [موجود بجانك كل tank] J type

uitable for this process (accurate + Linear)

بعض هاد ال (sensor) voltage فتحتاج ال interfacing [mV]

البارك
سنسور ال
heater ال
ناتج ال
Level switch

- Pump → System Actuator ال هو

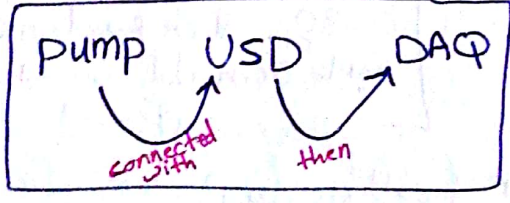
وال output في ال input ال system

في ال (Variable Speed Drive) للسرعة ال (flow rate)

analog output

digital output

بناقد سيجال من ال DAQ لتفعل ال سرعة ال (pump ال بناقد) 2 signals Non/off

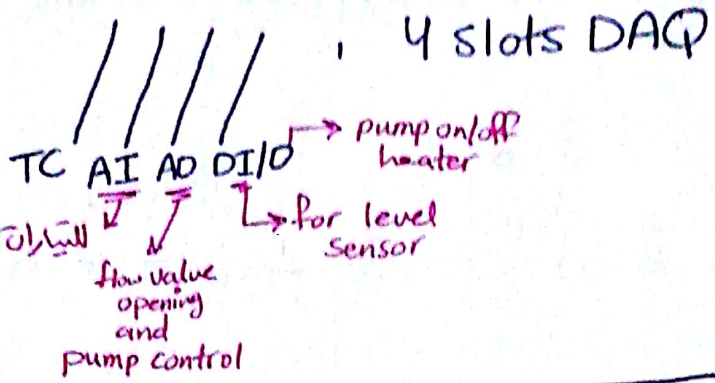




Assignment 1: Process Trainer Kit addresses

Complete the following table in order to comprehend the idea of the data acquisition system with the inputs and output. Performing this assignment will make programming the DAQ much easier.

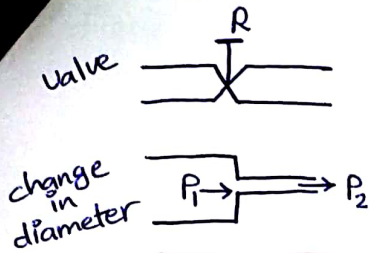
	Input/ Output (to/from DAQ)	Digital/Analog	Output Signal Type (voltage/current)	Module Number	Channel Number	Output Signal Range
Pump Power (analog power)	Output	Analog	Voltage	9263	0	0-10V
Upper Tank Temperature	Input	Analog	Voltage	9211	0	0-80 mV
Lower Tank Temperature	Input	Analog	Voltage	9211	1	0-80 mV
Pressure	Input	Analog	Current	9207	8	4-20 mV
Pump Enable	Output	Digital	Voltage	9472	0	
Level	Input	Analog	Current	9207	9	4-20 mV
Heater	Output	Digital	Voltage	9472	1	6-30 mV
Input Flow Rate	Input	Analog	Current	9207	11	4-20 mV
Output Flow Rate	Input	Analog	current	9207	10	4-20 mV
Flow Control Valve Feedback	Input	Analog	Voltage	9207	0	0-10 mV
Flow control Valve Opening	Output	Analog	Voltage	9263	1	0-10 mV



Questions

* Fluid System Modelling →

There are 3 basic building blocks: Resistance / Capacitance / Inertance



Resistance

$$P_1 - P_2 = R q$$



It's the resistance to flow which occurs as a result of a liquid flowing through valves or changes in a pipe diameter.

ΔP (R_h) \propto q
for a given rate of flow (q)

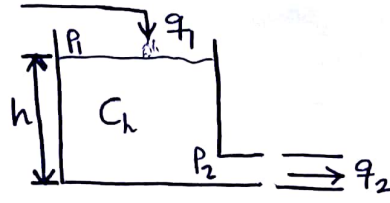
⇒ For the process trainer system

$$q_{in} - q_{out} = A \frac{dh}{dt} \quad \text{--- (1)}$$

$$\left[\begin{matrix} IP \\ P_2 = 0 \end{matrix} \right] P_1 - P_2 = R_h q_{out} \rightarrow q_{out} = \frac{\rho g (h_1)}{R_h} \quad \text{--- (2)}$$

$$q_{in} - \frac{\rho g h_1}{R_h} = A \frac{dh_1}{dt}$$

$$\left[\begin{matrix} IP \\ P_2 \neq 0 \end{matrix} \right] q_{in} - \frac{\rho g (h_1 - h_2)}{R_h} = A \frac{d(h_1 - h_2)}{dt}$$



Capacitance

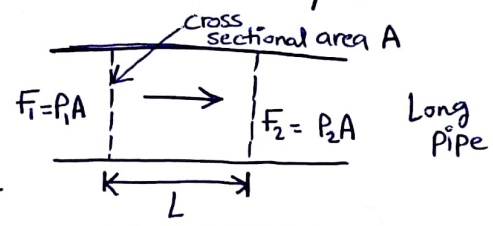
$$q_1 - q_2 = \frac{\partial \theta}{\partial t}$$

$$q_1 - q_2 = A \frac{dh}{dt}$$

$$q_1 - q_2 = \left(\frac{A}{\rho g} \right) \frac{\partial P}{\partial t}$$

assumed that the system is incompressible ($\rho = \text{constant}$)

it describes energy storage with a liquid where it's stored in the form of potential energy.



Inertance

$$F_1 - F_2 = P_1 A - P_2 A$$

$$m a = A (P_1 - P_2)$$

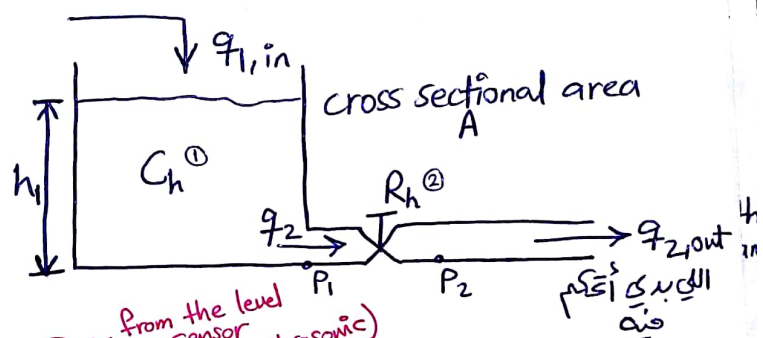
$$m \frac{dU}{dt} = A (P_1 - P_2)$$

$$\Delta P = I \frac{\partial q}{\partial t}$$

Causes the mass to accelerate with an acceleration (a)

(I_h) equivalent of inductance (L) in electrical system, or a spring (k) in mechanical sys.

$$I_h = \frac{L \rho}{A}$$



from the level sensor (ultrasonic)

flow control valve

PID Controller →

$$PID = K_p + K_d S + \frac{K_I}{S}$$

$$= \frac{K_p S + K_d S^2 + K_I}{S}$$

$$PID = K_p e(t) + K_I \int e(t) dt + K_d \frac{de(t)}{dt}$$

P Controller → (reduce ess) / تقليل ess / تقليل oscillation

I Controller → (eliminate ess) / إزالة ess / تقليل oscillation

e_{ss}	$\sum e_{ss}$	← accumulation
1	1	
0.5	1.5	
0.2	1.7	
0	1.7	

D Controller → protective element, لا يستجيب لها أبداً
 • highly sensitive to noise in the process variable signal
 • causes the output to decrease if the process variable is increasing rapidly.

- يتقلد الـ 1st و الـ 2nd order system
- ما إليها - تأنيب على الـ steady state response
- فقط يتقلد الـ osc. الـ Transient Response

* Parameter	Rise Time	Overshoot	Settling time	Steady state Error	Stability
K _p	dec.	inc.	small changes	dec.	degrade
K _I	dec.	inc.	inc.	eliminate	degrade
K _D	Small changes	dec.	dec.	no effect	improve if K _d small

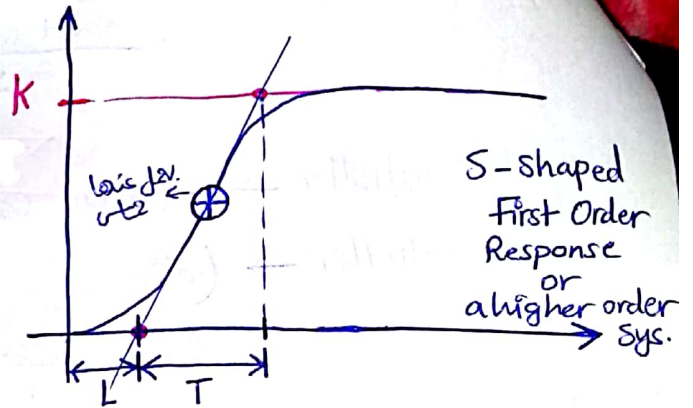
the process trainer system is a first order with a closed loop form
 لكن بعد ما خالاه دي زيان كبريفينا PID first order
 بيكون (second order)

PID tuning using Ziegler and Nichols methods → (Kp | Ki | Kd) للبياد قبة

1 The First method: $K_I = \frac{1}{T_i}$

type of controller	Kp	Ti	Td
P	T/L	∞	\emptyset
PI	0.9T/L	L/0.3	\emptyset
PID	1.2T/L	2L	0.5L

$T_d = K_d$



* PID controller unnecessary in this method because it's a first order system that sustains no oscillations, thus no need for the derivative action.

Open Loop

L : delay time

T : Time constant

$K = y_{ss}$ (for unit step input)

$$T(s) = \frac{K}{\tau s + 1}$$

2 The Second method:

using this tuning method for closed loop system through only proportional feedback control to get pure oscillation

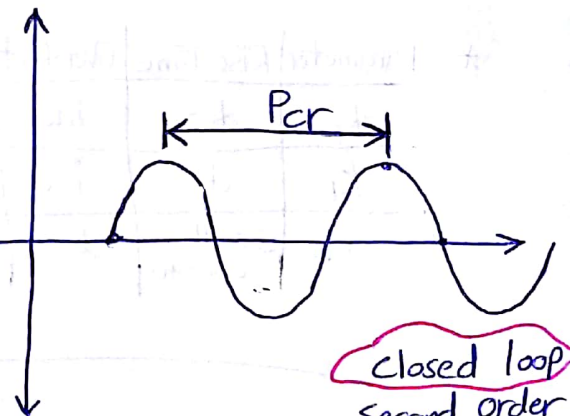
* Reduce the integrator and derivative gains to \emptyset

* Increase K_p from \emptyset to some critical value

$K_p = K_{cr}$ which sustained oscillation occur.

if it doesn't occur then another method has to be applied

K_{cr} و P_{cr} وسبيل قبة ال



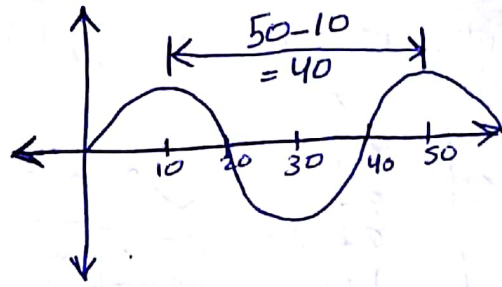
Closed loop Second order System

Type of controller	Kp	Ti	Td
P	0.5 K_{cr}	∞	\emptyset
PI	0.45 K_{cr}	1/1.2 P_{cr}	\emptyset
PID	0.6 K_{cr}	0.5 P_{cr}	0.125 P_{cr}

$K_I = \frac{1}{T_i}$ $K_d = T_d$

K_{cr} : gain ال قبة ال pure osc.

	K_p	T_i	T_d
P	T/L	∞	\emptyset
PI	$0.9T/L$	$L/0.3$	\emptyset
PID	$1.2T/L$	$2L$	$0.5L$



	K_p	T_i	T_d
P	$0.5K_{cr}$	∞	\emptyset
PI	$0.45K_{cr}$	$1/1.2P_{cr}$	\emptyset
PID	$0.6K_{cr}$	$0.5P_{cr}$	$0.125P_{cr}$

Find PI transfer function?

بناءً على الشكل المرفق (Oscillation) لأننا نريد
الجدول الثاني (2nd method)

$$PI = K_p + \frac{K_I}{s}$$

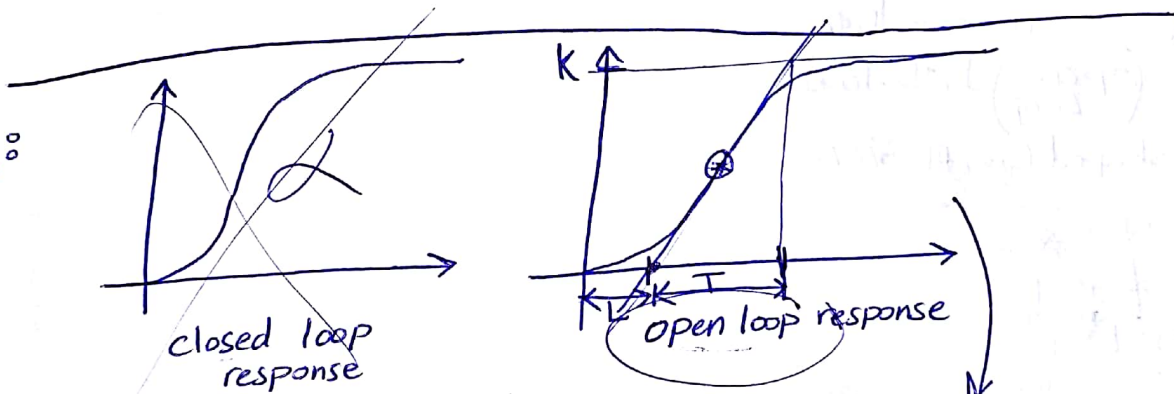
$$T_i = \frac{1}{K_I}$$

$$T_d = K_d$$

$$P_{cr} = 40$$

$$K_{cr} = K_p$$

Ex:



Type of Controller	K_p	T_i	T_d
P	T/L	∞	\emptyset
PI	$0.9T/L$	$L/0.3$	\emptyset
PID	$1.2T/L$	$2L$	$0.5L$

هذا ليس
open loop
لأنه يتذبذب

Find the PI controller transfer function?

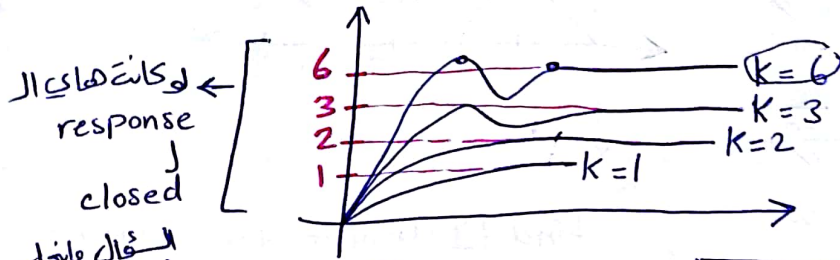
$$PI = K_p + \frac{K_I}{s} = \frac{0.3 + (T)s}{(L)s}$$

* If the input flow rate equals the output flow rate, then the tank must be empty (false)

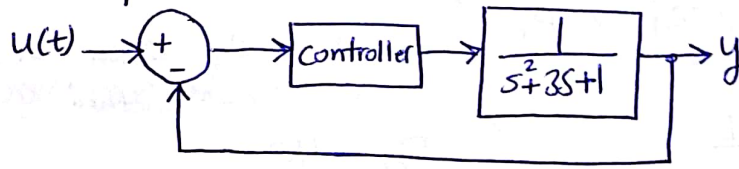
* The pump is used to control the input flow to the upper tank (true)

→ * رسم سیستم (PI controller) لنظام اذا علته أن رسم نيل استجابة لنظام

تعیین مقادیر k :
[Ziegler-Nichols]



لوکانه های ال response
closed
القاء مبدل
لأنه لا یزید
عند
pure OSC.
یعنی بیان



→ Closed Loop System

Second Method
(pure OSC.)

رسم عند $[k=6]$ ← $k_{cr} = 6$
و بطله (K_P) من أجل

های ال سیبونی
لکن لوکانه ل (open Loop)
شکل الی فی δ -shaped

